

*Threads and colours that  
set your imagination free*

Range brochure

AMANN  
GROUP

**Mettler**<sup>®</sup>

Thread.Colour.Imagination.

# The possibilities behind the products

THE CREATIVE NEEDLEWORKER NEEDS THREE THINGS: THREADS, COLOUR AND IMAGINATION. ALL THREE ARE SUPPLIED BY AMANN GROUP METTLER. HIGH-QUALITY THREADS FOR EVERY REQUIREMENT AND APPLICATION. AN ENDLESS VARIETY OF COLOURS FOR EVERY STYLE. AND IMAGINATION, BROUGHT TO LIFE BY THE ENDLESS APPLICATION POSSIBILITIES OF OUR THREADS.

The Amann Group Mettler product range contains everything that you need for sewing, quilting, embroidery and overlocking. These specialist threads are available in a diverse range of colours, surface finishes, looks and effects.

The product range contains, for example, SERALON®, the universal thread which is ideal for use on cotton, synthetics, mixed fabrics, linen or silk. Or POLY SHEEN®, the charming embroidery thread, which impresses through its incredible brilliance of colour. SILK-FINISH COTTON, whose length makes it perfectly suited to longarm quilting, or high tensile

overlocking threads. Amann Group Mettler never fails its needleworkers when it comes to sewing, embroidery, quilting or overlocking. Enjoy "window-shopping" through our range of threads on the following pages.



The product range of the Amann Group Mettler brand is also available in attractive gift sets.

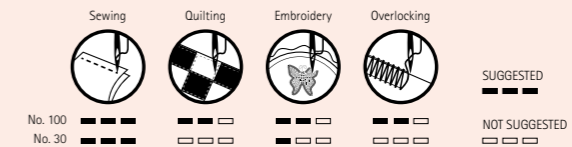


## SERALON® 100% Polyester



### Sews everything well

Cotton, synthetics, mixed fabrics, linen or silk – clothes make the man. And the universal thread SERALON® will ensure that you and your clothes make a particularly dazzling appearance. Its excellent smoothness, high tensile strength and ideal sewability make universal SERALON® a reliable partner for all your creations.



Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
6676	100% Polyester, Coespun	100	50 m/55yds	240	approx. Nm 61/2 (dtex 164*2)	80-90	approx. 1530	approx. 15	
6677			100 m/109yds	430					
1678			200 m/220yds	435					
6682			274 m/300yds	216					
1679			500 m/547yds	82					
6680			1000 m/1094yds	101					
6675		30	30 m/33yds	121	approx. Nm 24/3 (dtex 420*3)	110 H-100*	approx. 5850	approx. 16	

\* for lockstitching use only



### SEWING



Imagination without limits. And all the necessary threads.

Different threads and the wide range of colours guarantee excellent stitching and set the creative spirit free.

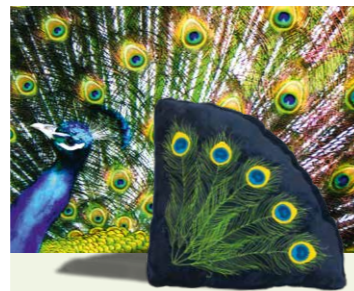


### QUILTING



Show your individuality in your quilting.

With threads from Amann Group Mettler you can find your own style. Bring imagination to life with new contrasts, colour combinations and effects. The cotton threads are extremely tear-resistant and glide effortlessly through even the firmest fabrics, by machine or by hand.



### EMBROIDERY



Think of embroidery as a window to your imagination.

The embroidery threads from Amann Group Mettler shine with improved elasticity and increased tensile strength. Add to that outstanding sewability, exceptional brilliance of colour and extreme resilience, whether the final effect is stylish, elegant, playful or traditional.



### OVERLOCKING



Challenge your imagination. Especially when overlocking.

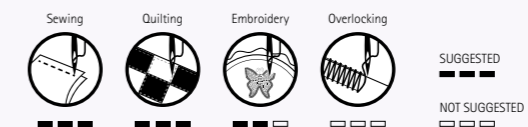
With the robust overlock threads from Amann Group Mettler everything becomes easy: classic needlework projects, borders and fine fabrics as well as lingerie and sportswear. All your projects will benefit from extremely clean, fine, resilient stitching.

## SILK-FINISH COTTON 50 & SILK-FINISH COTTON MULTI 50 100% Mercerized cotton



### Softness with perfection

SILK-FINISH COTTON 50 is the perfect sewing and quilting thread for your finest cotton creations. The high-quality thread boasts a luxuriously soft effect and has a supple feel. SILK-FINISH COTTON 50 is available in a wide choice of colours and different spool sizes, whereas the larger spools are perfectly suited to longarm-quilting. Through the mercerization process, SILK-FINISH COTTON 50 reaches a high breaking point, high heat resistance and has reduced shrinkage. The multi-colour thread impresses with its natural shine and gives all your creations special effects.



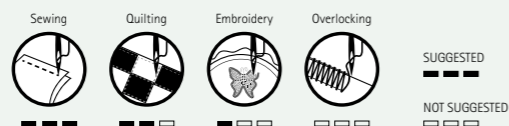
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
<b>Silk-Finish Cotton 50</b>									
9105	100% mercerized cotton	50	150 m/164yds	250	approx. Nm 53/2 (dtex 188*2)	80-90	approx. 1073	approx. 5	
9104			500 m/547yds	72					
9150			1829 m/2000yds	67					
<b>Silk-Finish Cotton Multi 50</b>									
9075	100% mercerized cotton	50	100 m/109yds	54	approx. Nm 52/2 (dtex 194*2)	80-90	approx. 1061	approx. 4	
9085			457 m/500yds	36					
9090			1372 m/1500yds	42					

**AMANDA** 100% Silk



*For the silky side of sewing*

The high-quality sewing thread AMANDA is ideally suited to silks and closing seams and for decorative hand and machine embroidery on silk fabrics. A thread with a high-quality sheen for superior sewing.



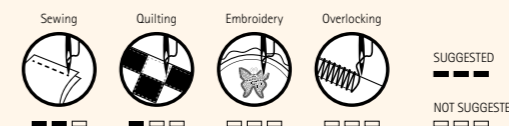
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size	Tensile strength cN	Elongation at break %	Care Instructions
6688	100% Silk	100	50 m/55 yds	200	approx. Nm 93/3 (dtex 108*3)	90-100 Topstitch	887	approx. 12	

**ELASTIC** 60% Elastane . 40% Polyester



*Stretching for fantasy*

ELASTIC is a very stretchy thread which is particularly suited to smocking on both rigid and stretchable fabrics. For quilting, truly beautiful effects and even 3D effects can be achieved on surfaces. If ELASTIC is used as a bobbin thread, the thickness can be regulated by the bobbin thread tension. Further applications include frill seams in hemming and bubble embroidery.



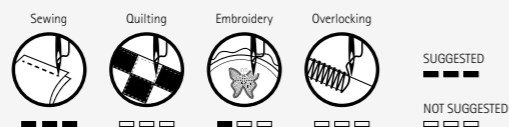
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Tensile strength cN	Elongation at break %	Care Instructions
0390	60% Elastane 40% Polyester	18	10 m/11 yds	16	approx. Nm 3,05 (tex 328,3)	approx. 16	approx. 300	

**EXTRA STRONG** 100% Polyester



*Extra strength for extra durability*

The name says it all: EXTRA STRONG. It holds together what belongs together - for years on end. This thread was created for seams that have to resist the highest levels of stress. EXTRA STRONG can be used as a stable, tear and chafe resistant thread or in decorative applications. Whatever the requirement, it always produces an extra strong result.



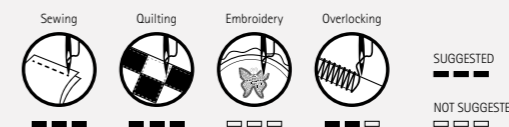
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
822	100% Polyester, Corespun	36	30 m/33 yds	52	approx. Nm 24/2 (dtex 426*2)	90 Topstitch	approx. 3920	approx. 15	
8290			125 m/137 yds	36					

**TRANSFIL** 100% Polyamide (Nylon) transparent



*To send effective signals*

The thread is recommended for all creations, in which the seam should remain invisible. TRANSFIL can be used on every sewing machine as upper and as bobbin thread. The length 1000m/1094yds was launched specifically for quilting customers, so that the thread will last long enough for elaborate creations.



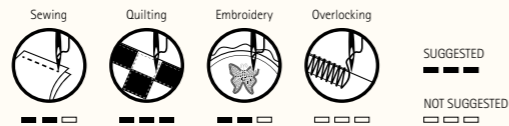
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
0416	100% Polyamide (Nylon) transparent	70	200 m/220yds	2	approx. Nm 69/1 (dtex 146*1)	80-90	approx. 818	approx. 32	
0414			1000 m / 1094yds						

**SILK-FINISH COTTON 28** 100% Mercerized cotton



*Sets strong emphases*

SILK-FINISH COTTON 28 is a high-quality cotton thread which can set lovely emphases. Through its thickness, SILK-FINISH COTTON 28 is excellent for lockstitching, hand quilting or hand embroidery. Furthermore, wonderful effects on decorative applications, ornamental stitchings and applications can be achieved with this thread of 100% long staple, Egyptian cotton. It can also be used for buttonholes or for sewing the hemline of jeans. The mercerization process provides high tensile strength, heat resistance and has greatly reduced shrinkage.



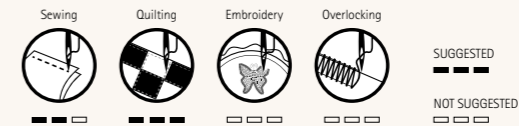
Article No.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care instructions
9128	100% mercerized cotton	28	80 m/87 yds	30	approx. Nm 26/2 (dtex 382*2)	110-130	approx. 2223	approx. 6	🧺🧻🧼🧶🧰
9129			245 m/267 yds	4					

**QUILTING WAXED** 33% Cotton . 67% Polyester



*Glides through every material*

Whether hidden or highlighted as decorative stitching, QUILTING WAXED works perfectly when used for hand quilting. Through its extra coating of wax, QUILTING WAXED glides effortlessly including through heavy fabric layers. The cotton-polyester combination is always especially resistant against breaking – which is extremely important while hand quilting.



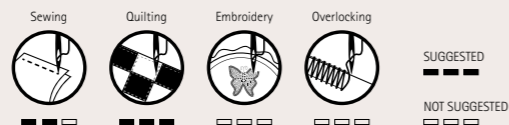
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size	Tensile strength cN	Elongation at break %	Care Instructions
138	33% Cotton, 67% Polyester (core), Corespun	40	150 m/164 yds	30	approx. Nm 43/2 (dtex 230*2)	80-90	approx. 1850	approx. 21	🧺🧻🧼🧶🧰
137			457 m/500 yds	6					

**SILK-FINISH COTTON 40** 100% Mercerized cotton



*Creativity never ends*

SILK-FINISH COTTON 40 is made 100% from long staple, Egyptian cotton and is excellently suited to patchworking and quilting. This thread is slightly thicker and therefore shows more beautiful decorative effects. Furthermore, SILK-FINISH COTTON 40 is also perfectly suited to sewing and because of the mercerization process has a very reduced shrinkage and is heat resistant.



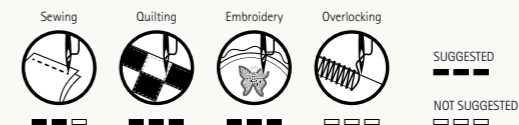
Article No.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care instructions
9136	100% mercerized cotton	40	150 m/164 yds	72	approx. Nm 45/2 (dtex 220*2)	80-90	approx. 1298	approx. 5	🧺🧻🧼🧶🧰
9135			457 m/500 yds	24					
9140			1463 m/1600 yds	14					

**SILK-FINISH COTTON 60** 100% Mercerized cotton



*Beautiful stitching*

SILK-FINISH COTTON 60 is the perfect piecing, quilting and fine embroidery thread which can be sewn on batiste, tulle, cotton, linen, terry cloth and much more. This high-quality thread turns embroidery designs and decorative stitches into individual masterpieces. SILK-FINISH COTTON 60 is made 100% from long staple, Egyptian cotton which creates a soft, smooth and silk-like feel. Through the special dyeing technique, SILK-FINISH COTTON 60 stays extremely colourfast for years. Especially for longarm quilting, there is a length over 2743m / 3000 yds in the product range.



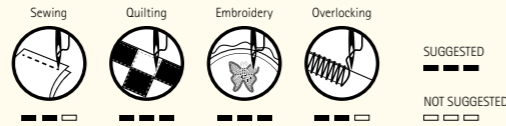
Article No.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care instructions
9240	100% mercerized cotton	60	200 m/220 yds	214	approx. Nm 85/2 (dtex 117*2)	70-80	approx. 689	approx. 4	🧺🧻🧼🧶🧰
9248			800 m/875 yds	15					
9160			2743 m/3000 yds	53					

**POLY SHEEN® & POLY SHEEN MULTI®** 100% Trilobal Polyester



*Gleaming with colour*

POLY SHEEN® and POLY SHEEN MULTI® have a much larger surface area to reflect the light, which is why they shine so beautifully. Through its trilobal polyester, POLY SHEEN® and POLY SHEEN MULTI® are very break resistant and guarantee excellent embroidery and perfect sewing. In addition, the shine always stays as good as new. The huge colour palette does not set your imagination any limits.



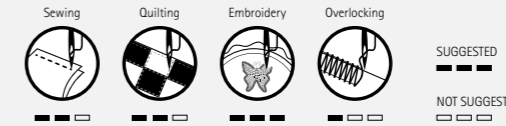
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
<b>Poly Sheen®</b>									
3406	100% trilobal Polyester, Multifilament	40	200 m/220yds	435	approx. Nm 74/2 (dtex 136*2)	70-80	approx. 1210	approx. 24	🧺🧻🧵🪡🧰
2596			800 m/875 yds	162					
<b>Poly Sheen Multi®</b>									
4820	100% trilobal Polyester, Multifilament	40	200 m/220yds	42	approx. Nm 74/2 (dtex 136*2)	70-80	approx. 1210	approx. 24	🧺🧻🧵🪡🧰
4880			800 m/875 yds	36					

**BOBBINETTE** 100% Polyester



*Among many, one of the best*

For very fine and delicate fabrics and pucker free seams, as well as for high-quality serging. BOBBINETTE is especially good as bobbin thread in combination with Amann Group Mettler POLY SHEEN® or Amann Group ISACORD.



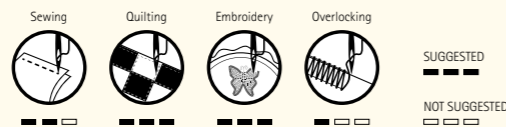
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size	Elongation at break %	Care Instructions
0277	100% Polyester	150	1000 m/1094 yds	2	approx. Nm 90/2 (dtex 111*2)	60-70	approx. 14	🧺🧻🧵🪡🧰

**METALLIC** 55% Polyester . 45% Polyamide



*Send effective signals*

METALLIC is the thread for special effects. It gives creative works an intense interplay of light and shadow as well as a longlasting 3D effect. Particularly suitable for fashionable embroideries and badges. Put your embroidery in the spotlight with METALLIC.



Article No.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care instructions
7633	55% Polyester winding yarn, 45% Polyamide (core)	40	100 m/109 yds	15	approx. Nm 33/1 (dtex 307*1)	70-80	approx. 772	approx. 43	🧺🧻🧵🪡🧰
7643			600 m/656 yds	2					

**SERACOR** 100% Polyester



*The all-rounder of overlock threads*

SERACOR, the all-rounder in the Amann Group Mettler overlock threads, masters all classic needlework with ease. It can be used in the entire overlock range and has outstanding seam elasticity combined with a filigree look. SERACOR has a strong core, around which the smooth fibers are spun. This gives the thread its matt appearance. Ideal for borders and all classic overlock applications.

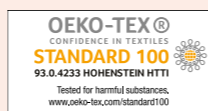
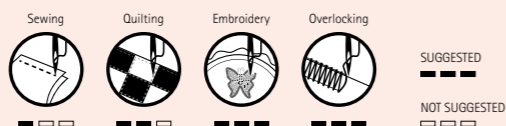


Article No.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care instructions
2227	100% Polyester, Corespun	120	1000 m/1094 yds	36	approx. Nm 72/2 (dtex 139*2)	70-80	approx. 1170	approx. 15	🧺🧻🧵🪡🧰
1228			2500 m/2734 yds	50					



## Fine and easy

SERALENE is perfect for creating fine, almost invisible seams on light-weight fabrics. SERALENE - the overlock thread with exceptional smooth characteristics, guarantees strong, virtually invisible seams. Thanks to its fine qualities, SERALENE can also be used as an underthread - plus it comes in a wide range of colours. SERALENE offers unrivalled and trouble-free sewability, even on the most sophisticated multi-function overlock machines.



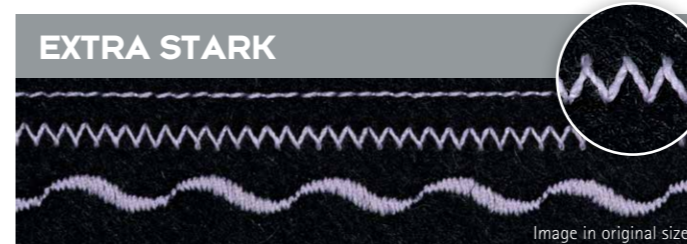
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
2225	100% Polyester Multifilament	120	2000 m/2187 yds	18	approx. Nm 121/2 (dtex 83*2)	70-80	approx. 1020	approx. 18	



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Further information on page 3



Further information on page 4



Further information on page 6



Further information on page 6

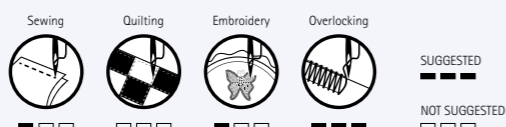


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## Master of lightness

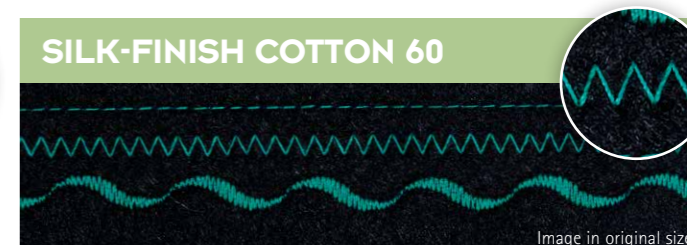
SERAFLOCK - the voluminous overlock thread for particularly elastic requirements gives strong results on any fabric. Ideal for lingerie, swimwear and sportswear.



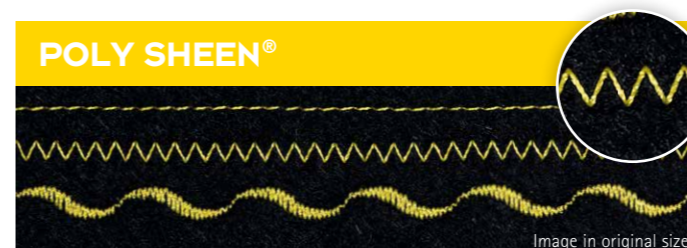
Article no.	Raw Material	Strength	Length	Number of colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
4237	100% Polyester, Multifilament, bulked thread	120	1000 m/1094 yds	30	approx. Nm 52/1 (dtex 194*1)	90-100	approx. 740	approx. 27	



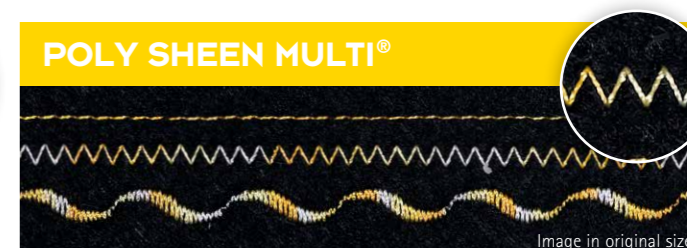
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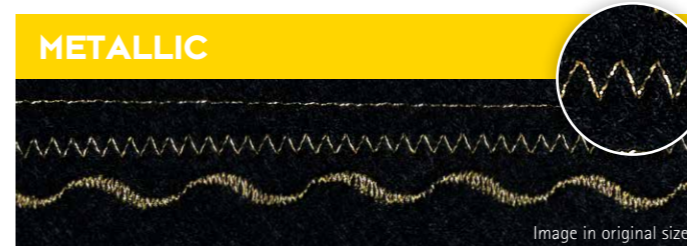
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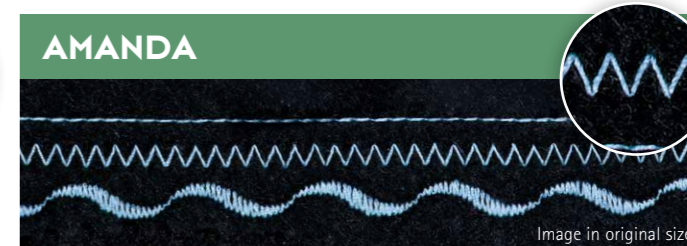
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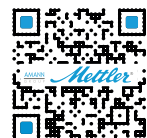
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